



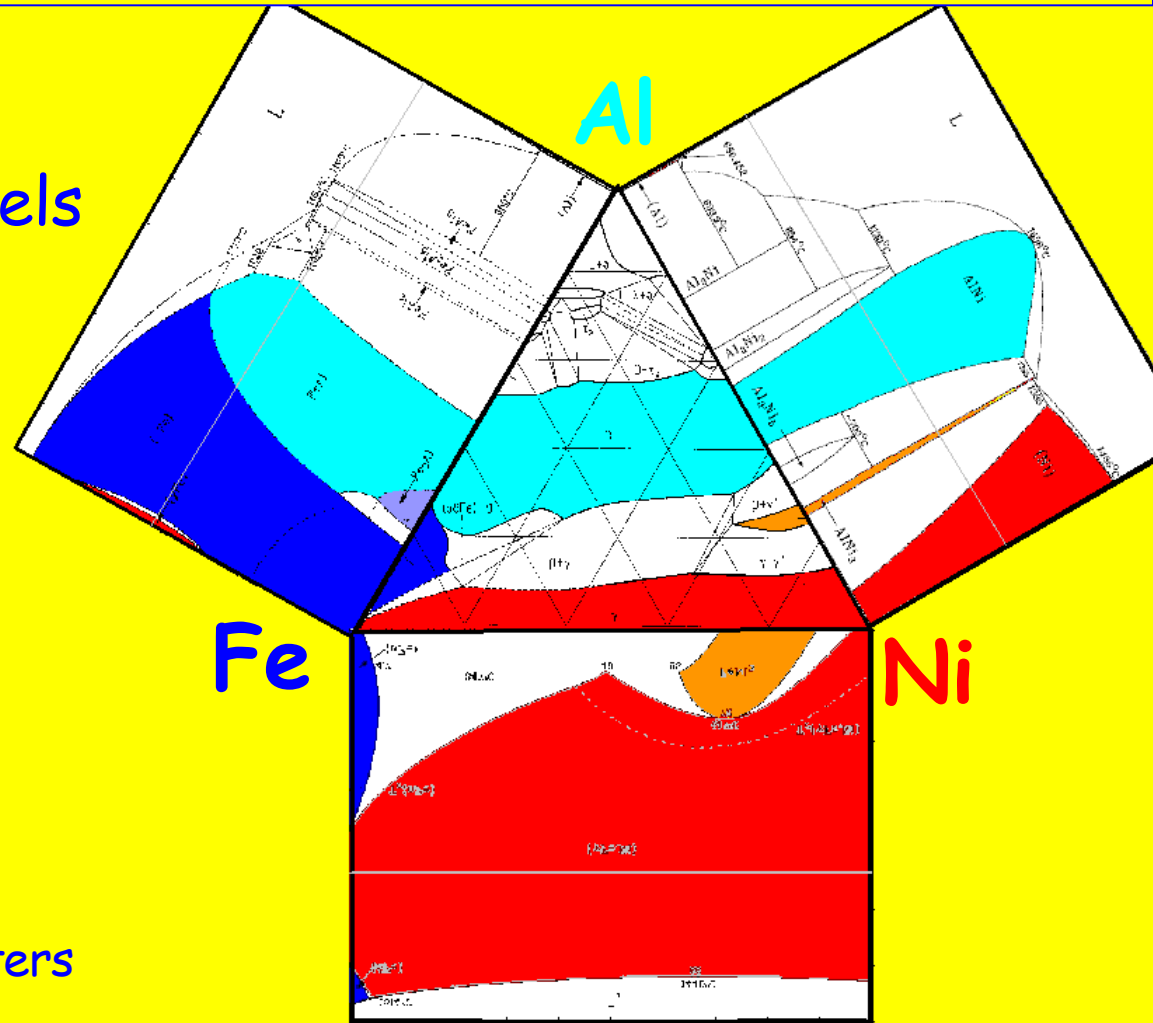
A case study of modelling order-disorder transformations: Al-Fe-Ni

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Calcul Thermodynamique

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and Bo Sundman
Swedish Institute for Metals Research

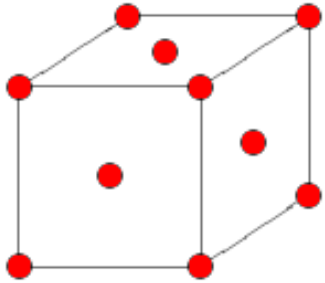
Outline

1. Crystallography
2. Thermodynamics models
3. Binary systems
 - a. stable equilibria
 - b. fcc detailed
 - c. bcc quickly
7. Extrapolations in the ternary system
 - a. ternary compounds
 - b. ternary reciprocal parameters
10. Discussion

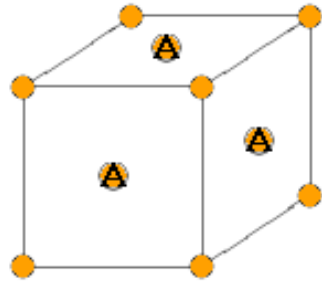


1. Crystallography

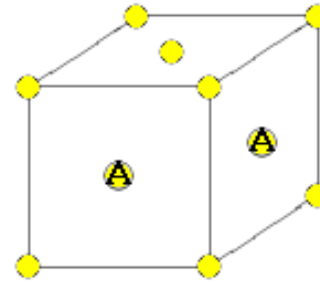
Ordering from the fcc lattice



A1

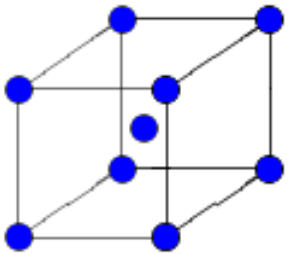


L1₂

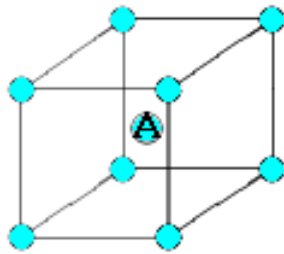


L1₀

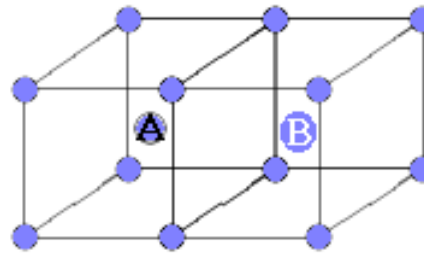
Ordering from the bcc lattice



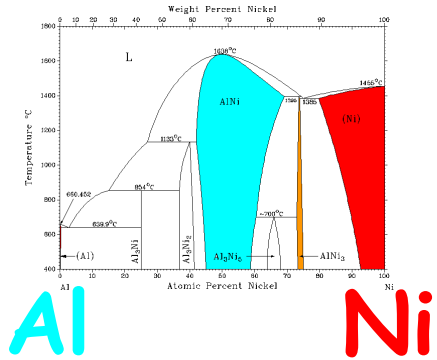
A2



B2

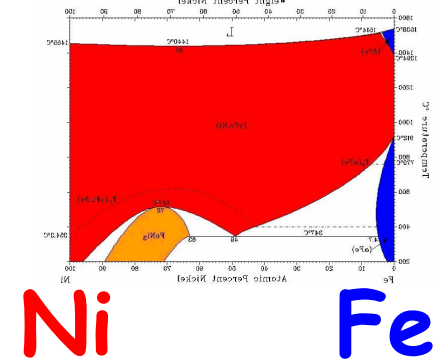


DO₃



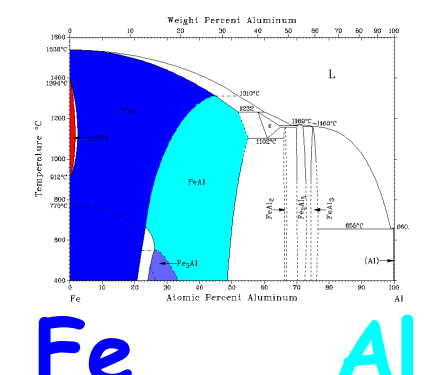
Al

Ni



Ni

Fe



Fe

Al

2. Thermodynamic models

- The models for all ordered phases based on the Compound Energy Formalism (CEF).

$$G = G^{\text{dis}}(x_i) + G^{\text{ord}}(y_i^{(s)})$$

- For BCC ordered phases a 2 sublattice model with vacancies is used (Al,Fe,Ni,□)(Al,Fe,Ni,□).
- For FCC ordered phases a 4 sublattice model is used (Al,Fe,Ni)(Al,Fe,Ni)(Al,Fe,Ni)(Al,Fe,Ni).
- For FCC phases, the contribution from SRO is described as an excess Gibbs energy allowing correct topology for coherent binary phase diagram.

2. Thermodynamic models

$$G = G^{\text{dis}}(x_i) + G^{\text{ord}}(y_i^{(s)})$$

$$\begin{aligned} G^{\text{dis}}(x_i) &= \sum_i x_i G_i^{\text{dis}} + RT \sum_i x_i \ln x_i \\ &+ \sum_{i,j} x_i x_j L_{i,j}^{\text{dis}} + \sum_{i,j,k} x_i x_j x_k L_{i,j,k}^{\text{dis}} \\ &+ G^{\text{dis,mag}}(x_i) \end{aligned}$$

2. Thermodynamic models

$$G = G^{\text{dis}}(x_i) + G^{\text{ord}}(y_i^{(s)})$$

$$G^{\text{ord}}(y_i^{(s)}) = G^{\text{SL}}(y_i^{(s)}) - G^{\text{SL}}(y_i^{(s)} = x_i)$$

when $y_i^{(s)} = x_i$

$$G^{\text{SL}}(y_i^{(s)}) = G^{\text{SL}}(y_i^{(s)} = x_i)$$

$$G^{\text{ord}}(y_i^{(s)}) = 0 \quad G = G^{\text{dis}}(x_i)$$

2. Thermodynamic models (fcc)

$$G^{\text{ord}}(y_i^{(s)}) = G^{\text{SL}}(y_i^{(s)}) - G^{\text{SL}}(y_i^{(s)} = x_i)$$

$$\begin{aligned}
 G^{\text{SL}}(y_i^{(s)}) &= \sum_i \sum_j \sum_k \sum_l y_i^{(1)} y_j^{(2)} y_k^{(3)} y_l^{(4)} G_{ijkl}^{\text{SL}} \\
 &+ \frac{1}{4} RT \sum_s \sum_i y_i^{(s)} \ln y_i^{(s)} \\
 &+ \sum_s \sum_{i,j} y_i^{(s)} y_j^{(s)} L_{i,j:***}^{\text{SL}} \\
 &+ \sum_{s,r} \sum_{i,j} \sum_{k,l} y_i^{(s)} y_j^{(s)} y_k^{(r)} y_l^{(r)} L_{i,j:k,l:**}^{\text{SL}}
 \end{aligned}$$

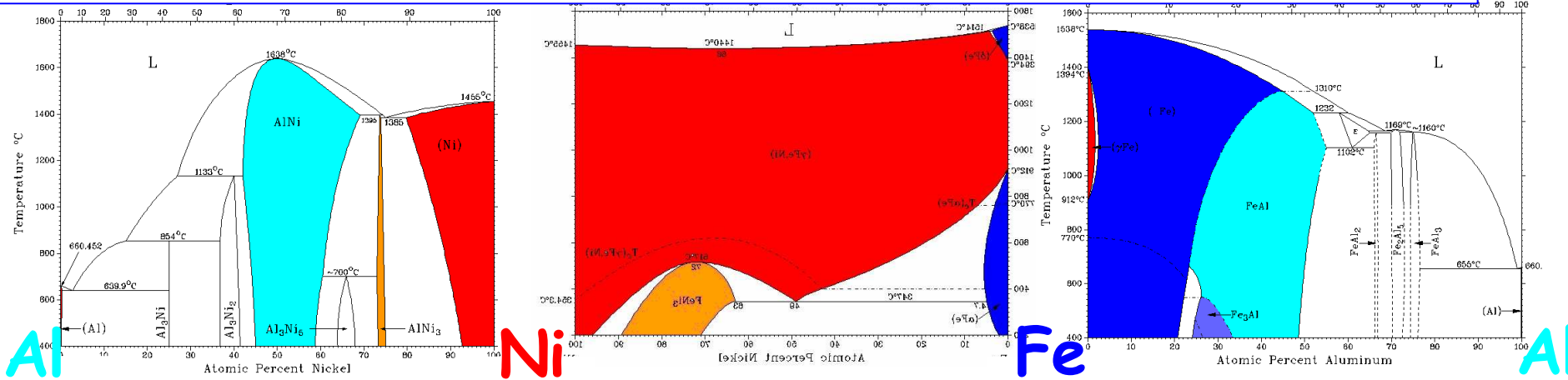
2. Thermodynamic models (fcc)

$$G^{\text{ord}}(y_i^{(s)}) = G^{\text{SL}}(y_i^{(s)}) - G^{\text{SL}}(y_i^{(s)} = x_i)$$

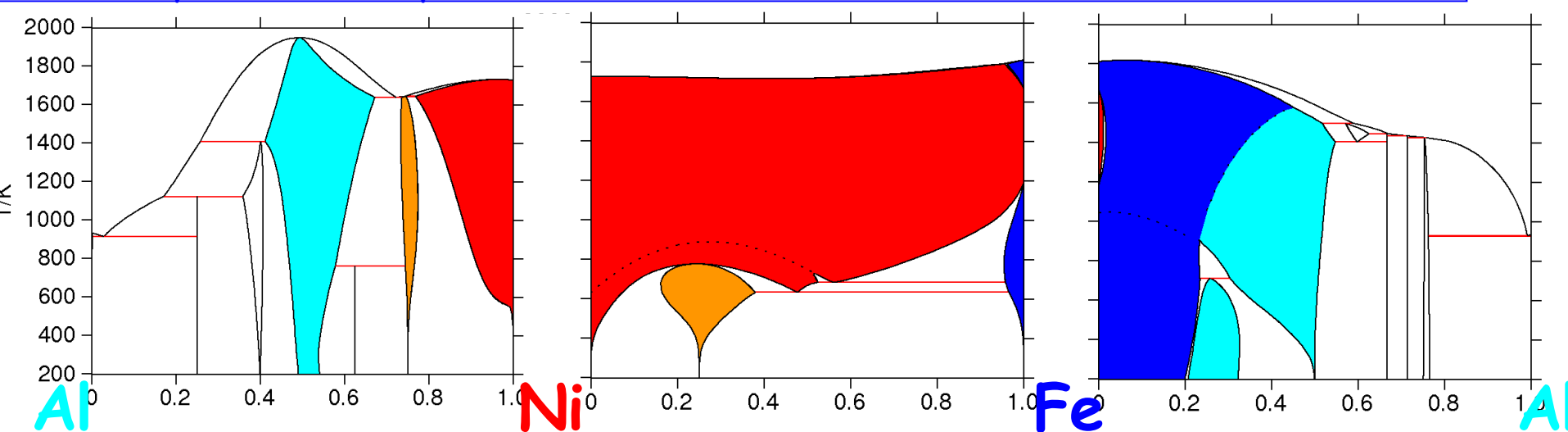
$$\begin{aligned}
 G^{\text{SL}}(y_i^{(s)} = x_i) &= \sum_i \sum_j \sum_k \sum_l x_i x_j x_k x_l G_{ijkl}^{\text{SL}} \\
 &+ \frac{1}{4} RT \sum_s \sum_i x_i \ln x_i \\
 &+ \sum_s \sum_{i,j} x_i x_j L_{i,j;*,*:*}^{\text{SL}} \\
 &+ \sum_{s,r} \sum_{i,j} \sum_{k,l} x_i x_j x_k x_l L_{i,j;k,l;*,*}^{\text{SL}}
 \end{aligned}$$

3.a. Stable binary phase diagrams

Critical assessments



Thermodynamic descriptions



1. Ansara, Dupin, Lukas, Sundman
2. Dupin, Sundman (4SL)

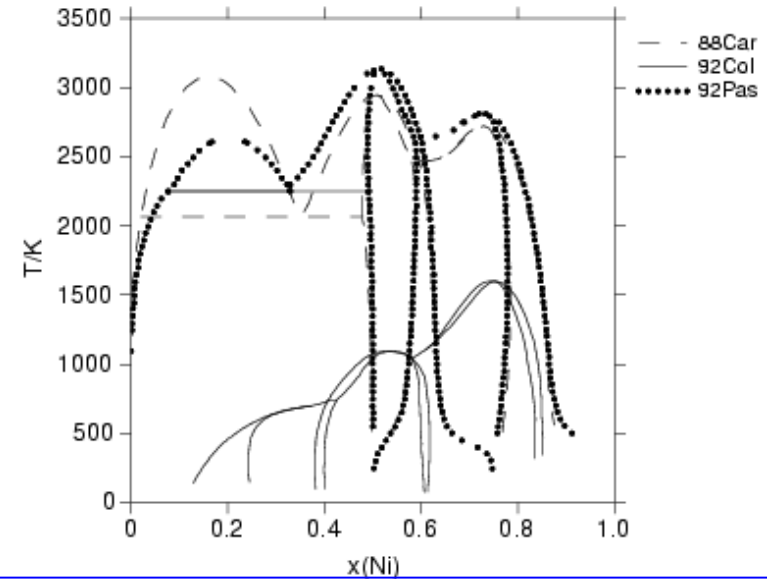
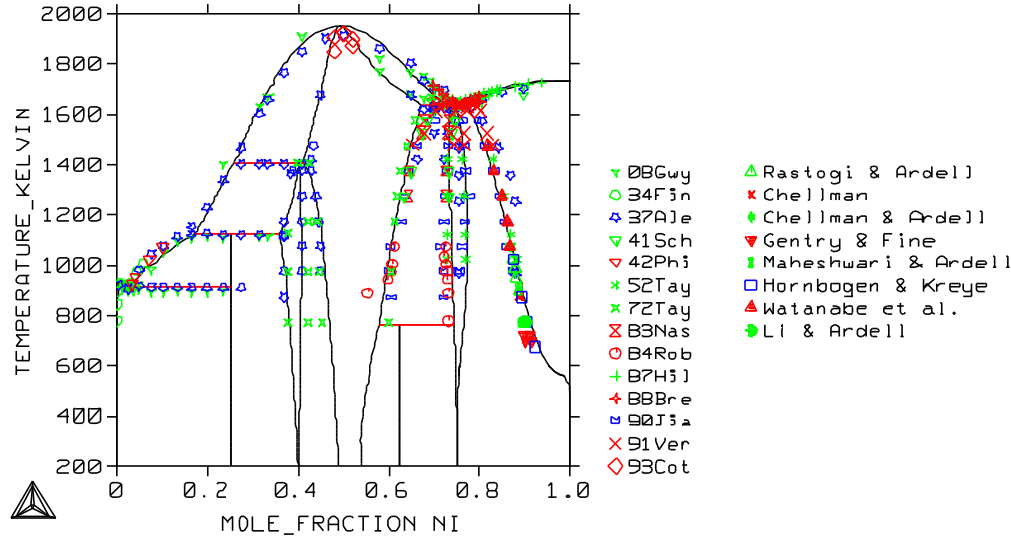
1. Chart, Dinsdale
2. Ansara (L1₂)

1. Seiersten (COST 507)
2. Ohnuma (A2/B2)

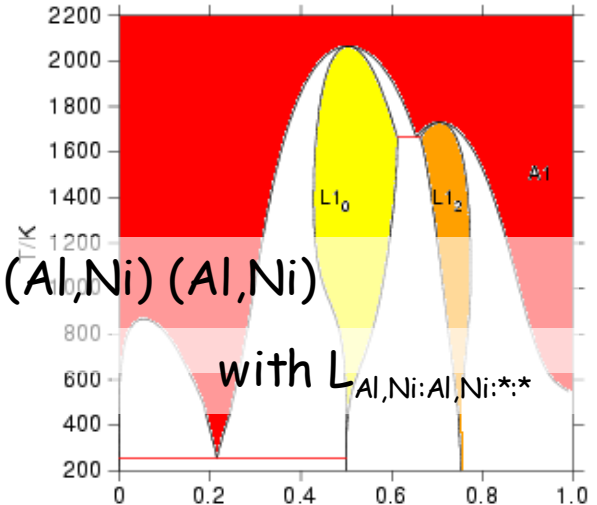
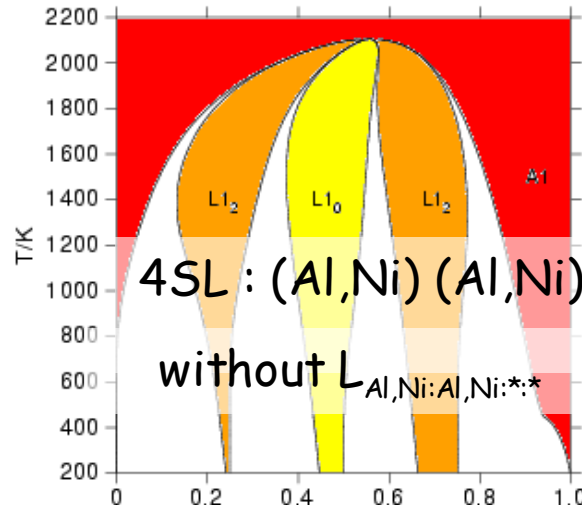
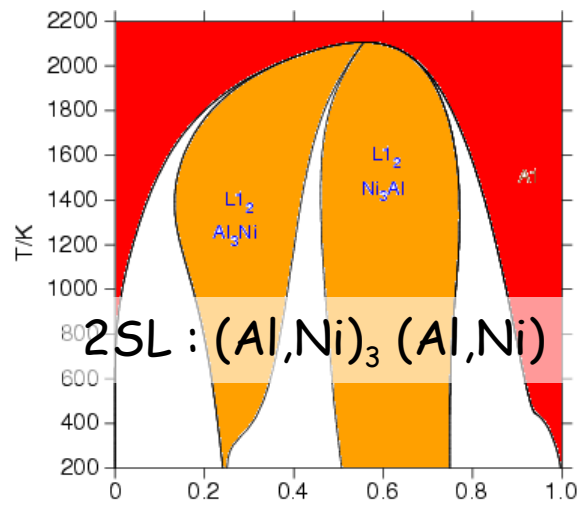
3.b. fcc ordering in Al-Ni

Calphad, stable phase diagram

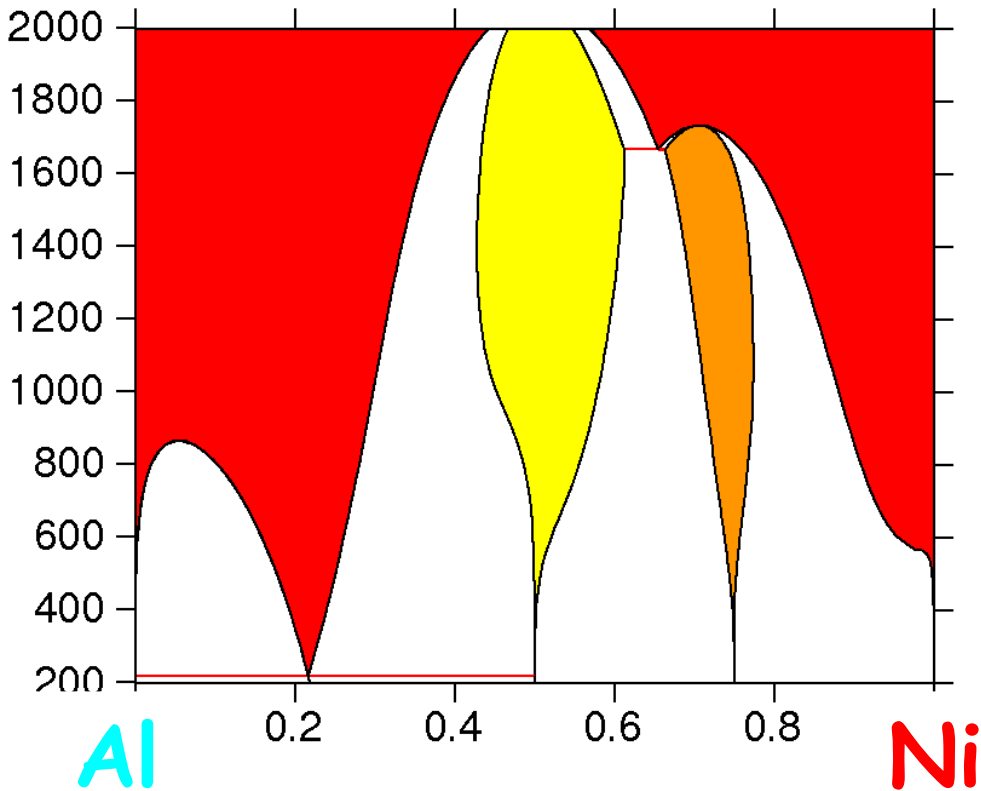
FP phase diagrams



Calphad, metastable phase diagrams



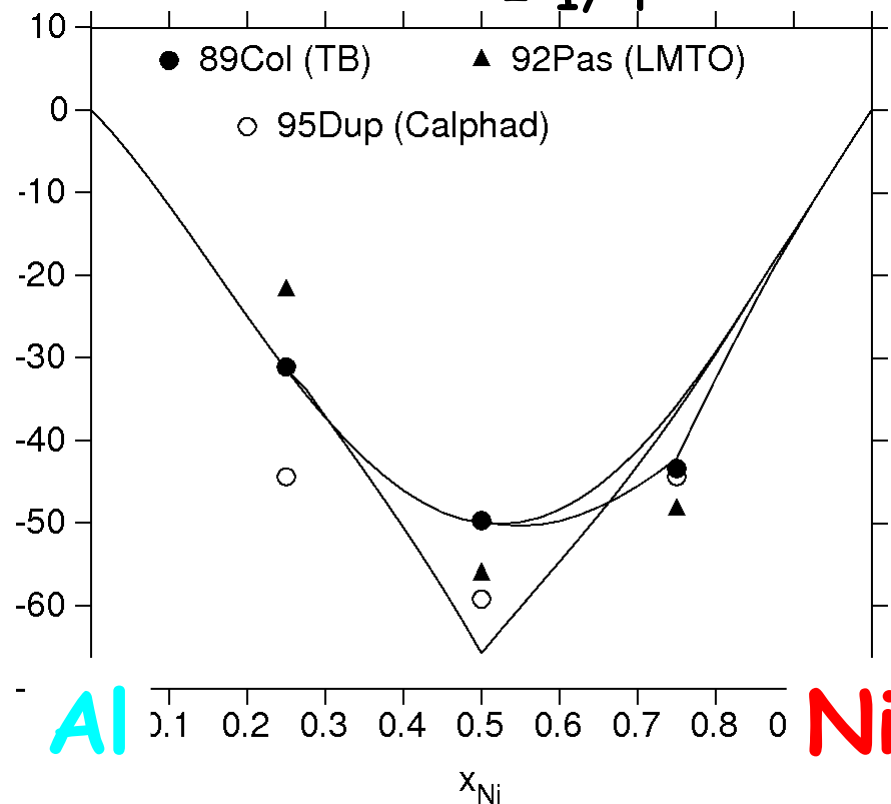
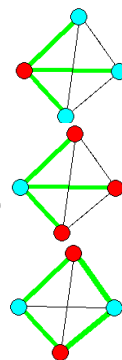
3.b. fcc ordering in Al-Ni



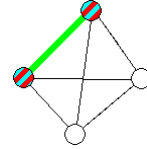
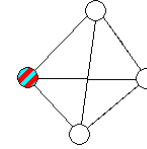
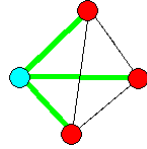
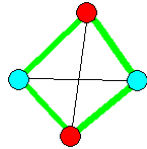
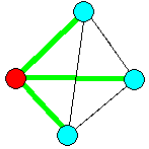
95Dup : $u_{\text{AlNi}} = 1/3$

$= 1/3$

$= 1/4$



3.b. fcc ordering in Al-Ni



$$G_{Al_3Ni}$$

$$G_{Al_2Ni_2}$$

$$G_{AlNi_3}$$

$$L_{Al,Ni:*:*:}$$

$$L_{Al,Ni:Al,Ni:*:}$$

$$- 29600$$

$$- 66718$$

$$- 43590$$

$$+ 5310$$

$$- 34575$$

$$+ 11.64 T$$

$$+ 6.22 T$$

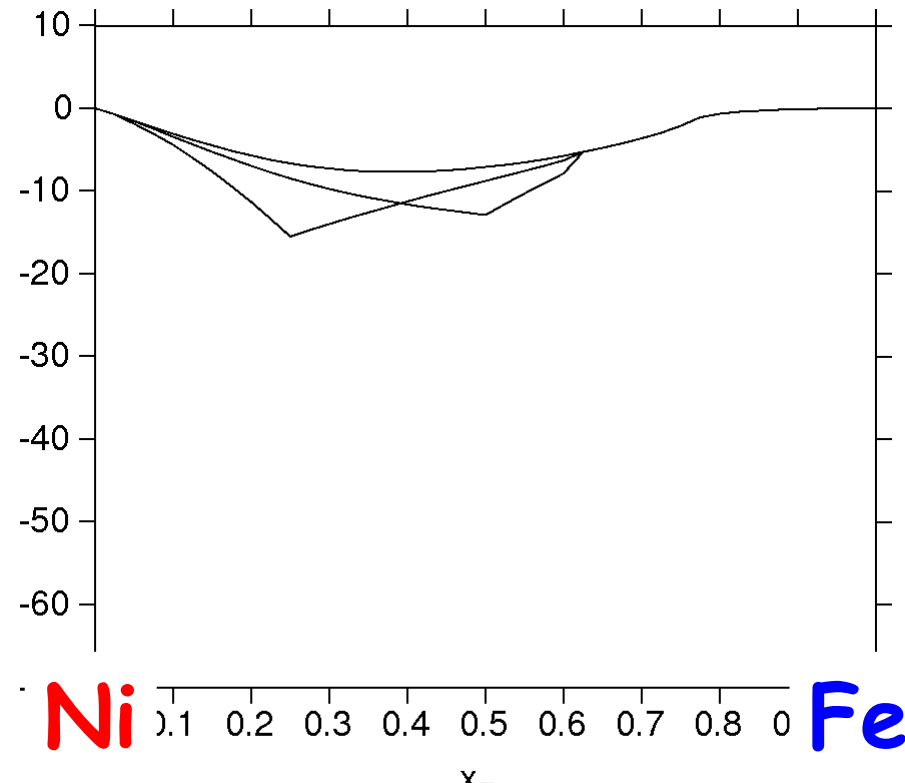
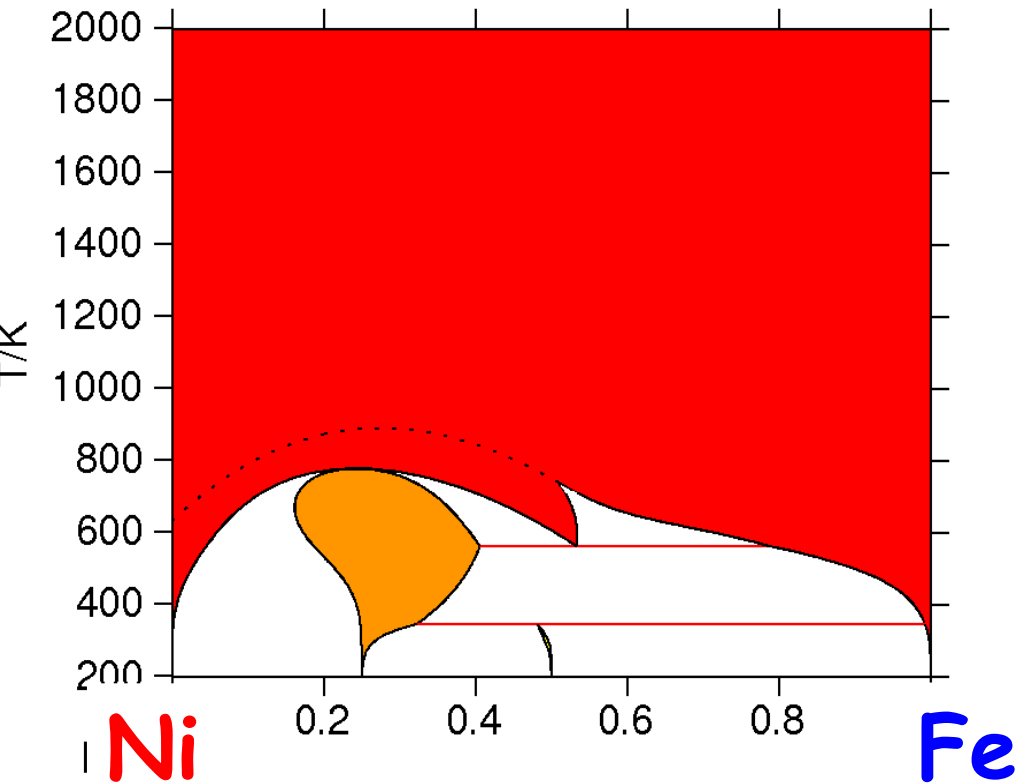
$$- 1.46 T$$

$$+ 13.22 T$$

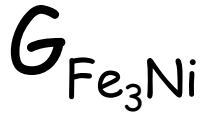
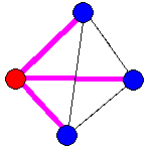
$$L_{Al,Ni}^{fcc} = \text{tetrahedron} + 1.5 \text{tetrahedron} + \text{tetrahedron} + 1.5 \text{tetrahedron} + 4 \text{tetrahedron} \\ + 2(x_{Al} - x_{Ni})(\text{tetrahedron} - \text{tetrahedron}) \\ + (x_{Al} - x_{Ni})^2(\text{tetrahedron} - 1.5 \text{tetrahedron} + \text{tetrahedron} - 1.5 \text{tetrahedron})$$

$$TC_{Al,Ni}^{fcc} = x_{Ni} TC_{Ni}^{fcc} + x_{Al} x_{Ni} [- 1112 + (x_{Al} - x_{Ni}) 1745]$$

3.b. fcc ordering in Fe-Ni

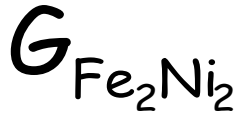
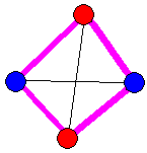


3.b. fcc ordering in Fe-Ni



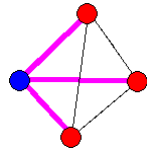
-16500

+ 41.1 T



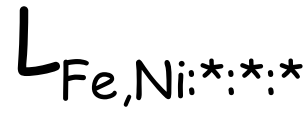
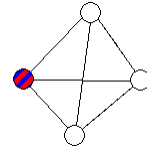
- 30000

+ 54.8 T

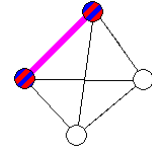


- 28815

+ 41.1 T



1200



- 7500

+ 13.7 T

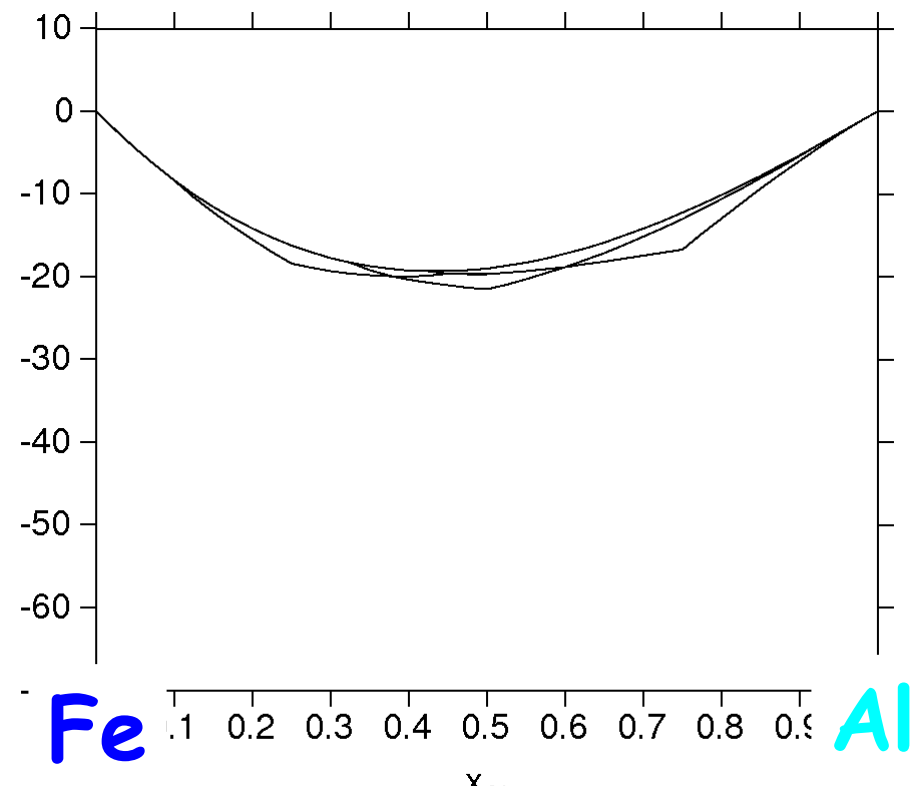
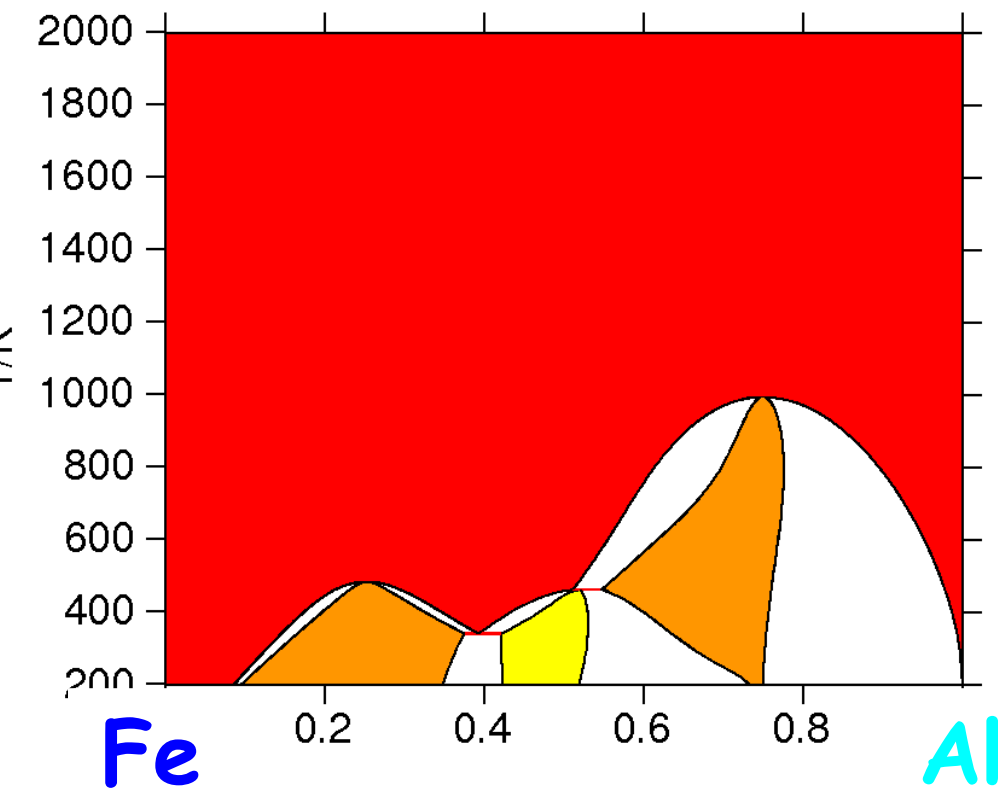
ie $G_{\text{Fe}_2\text{Ni}_2} / 4$

$$L_{\text{Fe,Ni}}^{\text{fcc}} = -12054 + 3.274T + (x_{\text{Fe}} - x_{\text{Ni}})(11082 - 4.45T) + (x_{\text{Fe}} - x_{\text{Ni}})^2(-725.8)$$

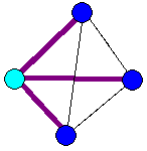
$$TC_{\text{Fe,Ni}}^{\text{fcc}} = x_{\text{Fe}} TC_{\text{Fe}}^{\text{fcc}} + x_{\text{Ni}} TC_{\text{Ni}}^{\text{fcc}} + x_{\text{Fe}} x_{\text{Ni}} [2133 - (x_{\text{Fe}} - x_{\text{Ni}})682]$$

$$BMAG_{\text{Fe,Ni}}^{\text{fcc}} = x_{\text{Fe}} BMAG_{\text{Fe}}^{\text{fcc}} + x_{\text{Ni}} BMAG_{\text{Ni}}^{\text{fcc}} + x_{\text{Fe}} x_{\text{Ni}} [9.55 + (x_{\text{Fe}} - x_{\text{Ni}})7.23 + (x_{\text{Fe}} - x_{\text{Ni}})^2 5.93 + (x_{\text{Fe}} - x_{\text{Ni}})^3 6.18]$$

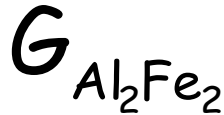
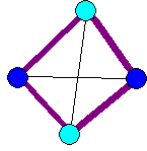
3.b. fcc ordering in Al-Fe



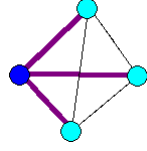
3.b. fcc ordering in Al-Fe



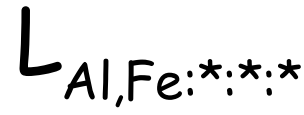
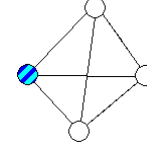
-18000



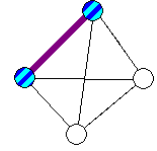
- 20000



- 14400



0



- 5000

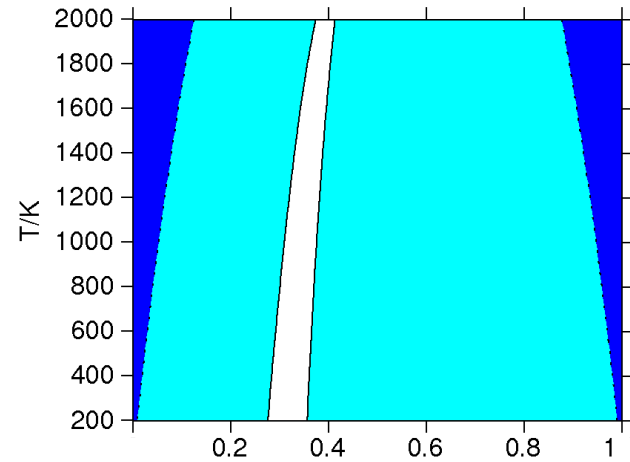
From Ab initio by Watson and Weinert

ie $G_{Al_2Fe_2} / 4$

$$L_{Al,Fe}^{fcc} = -76066.1 + 18.6758T + (x_{Al} - x_{Fe})(21167.4 + 1.3398T)$$

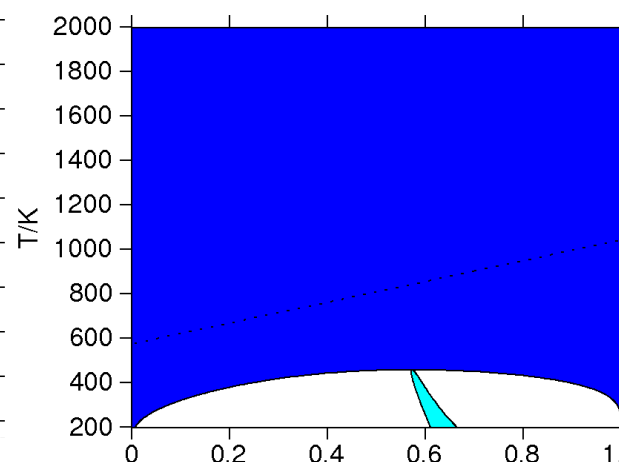
$$TC_{Al,Fe}^{fcc} = x_{Fe} TC_{Fe}^{fcc}$$

3.c. bcc ordering



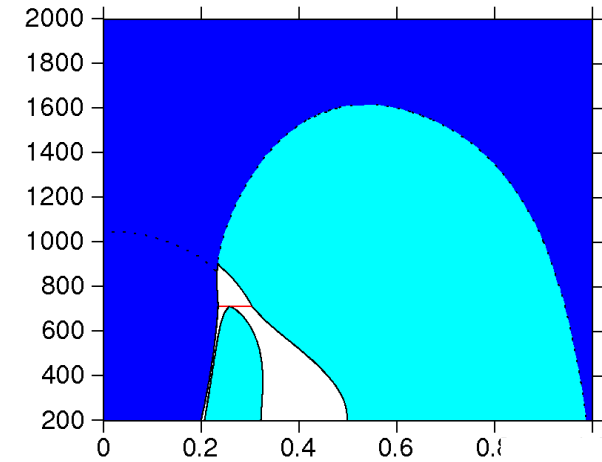
Al

Ni



Fe

Al



Only B2 stable.

Constitutional defects largely studied and well described in the range of stability.

Ab initio on the metastable transition could be worthy.

Only A2 stable.

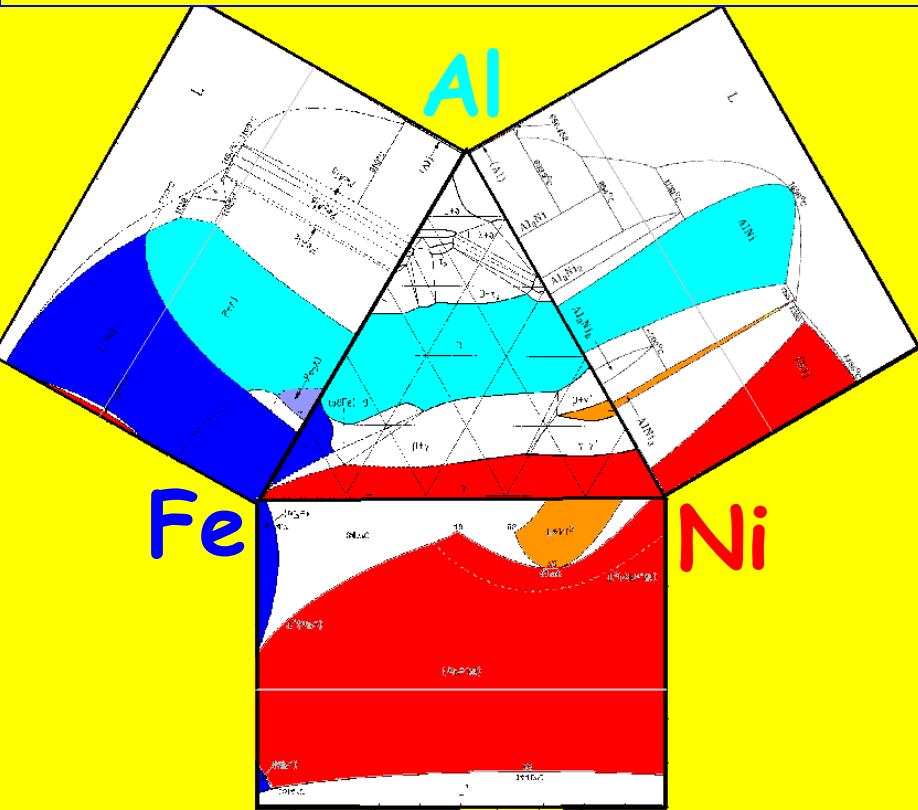
Ab initio on the metastable transition would be worthy.

Both A2 and B2 stable.

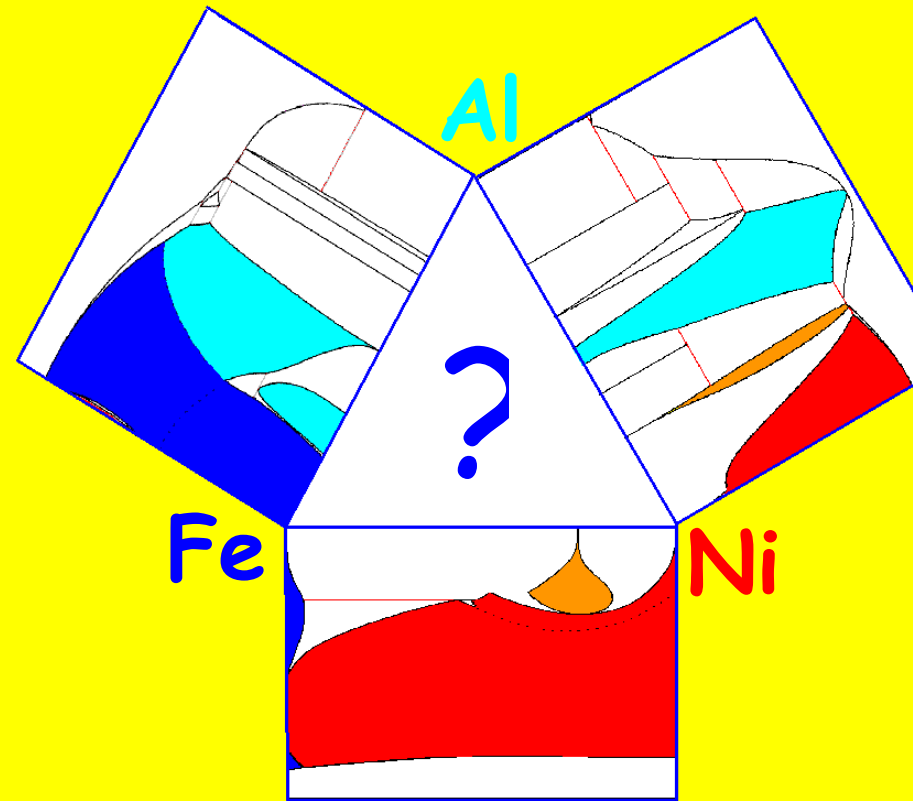
Vacancies not taken into account as a tool for the modelling of the B2 phase.

The stability of the DO3 needs 4SL modelling.

4. Extrapolation to the ternary

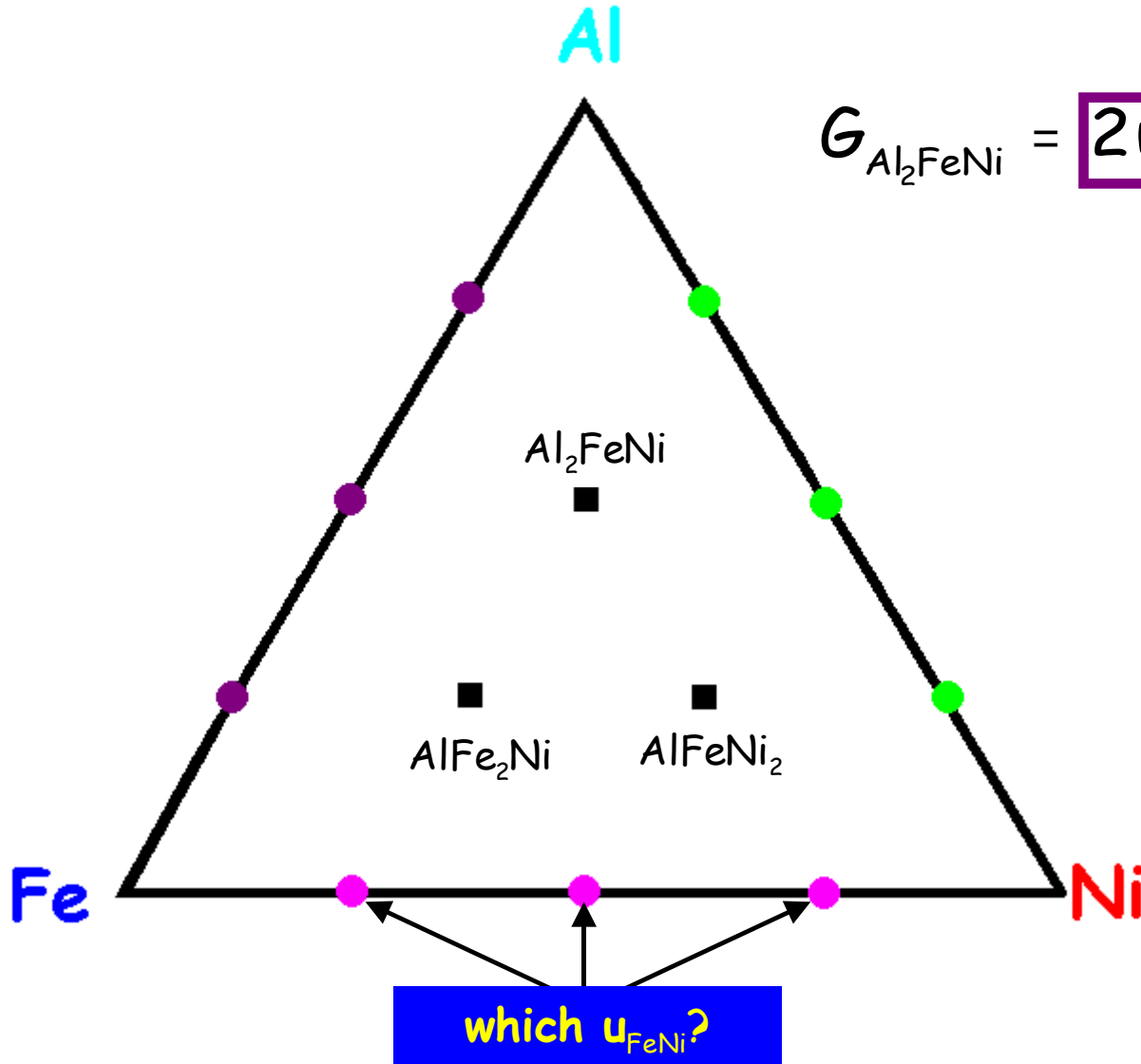


Critical assessment

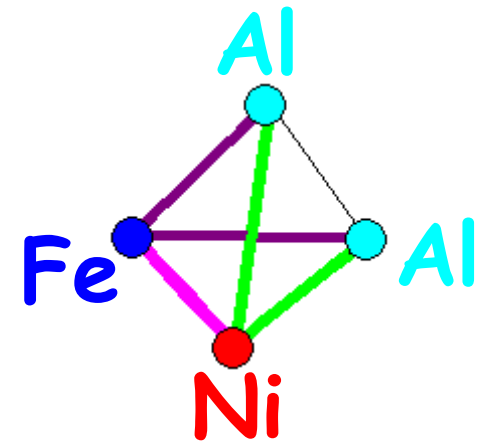


Thermodynamic description

4.a. Ternary fcc "compounds"



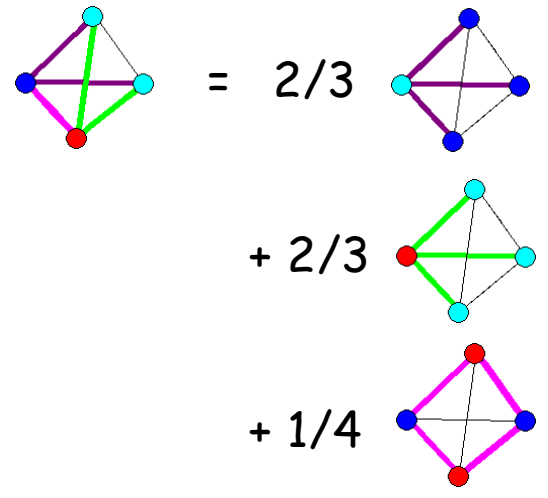
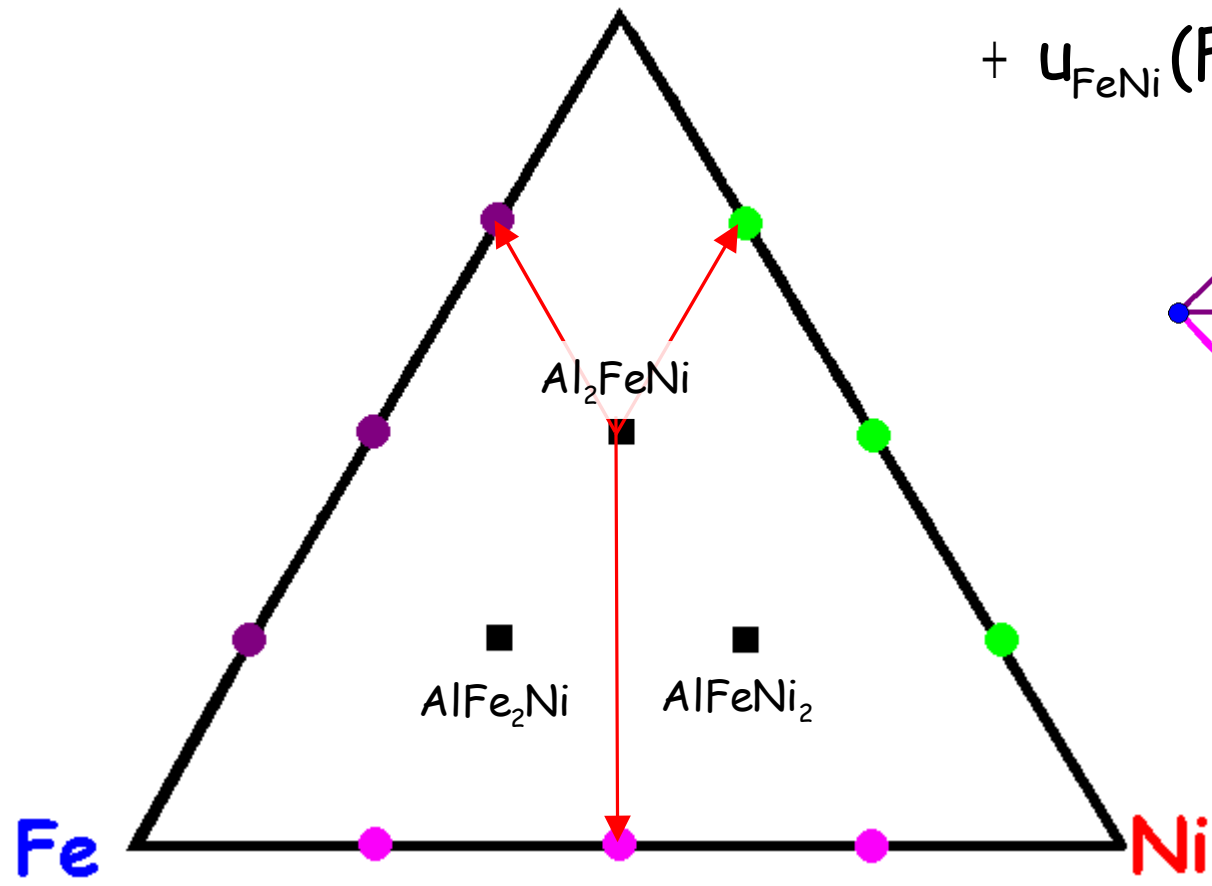
$$G_{Al_2FeNi} = 2u_{AlFe} + 2u_{AlNi} + u_{FeNi}$$



4.a. Ternary fcc "compounds"

Al

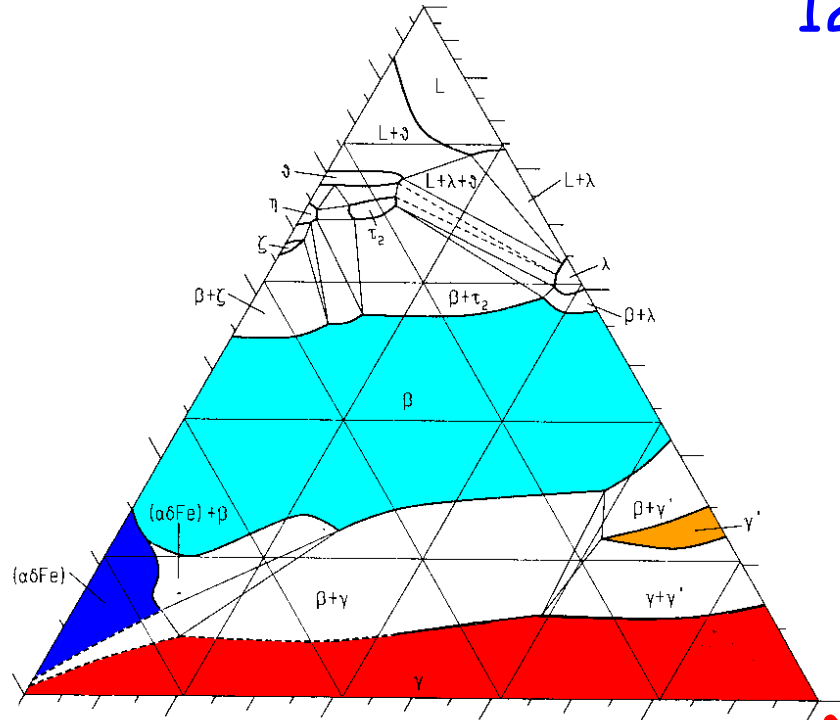
$$G_{\text{Al}_2\text{FeNi}} = 2u_{\text{AlFe}}(\text{Al}_3\text{Fe}) + 2u_{\text{AlNi}}(\text{Al}_3\text{Ni}) + u_{\text{FeNi}}(\text{Fe}_2\text{Ni}_2)$$



4.a. Ternary fcc "compounds"

Al

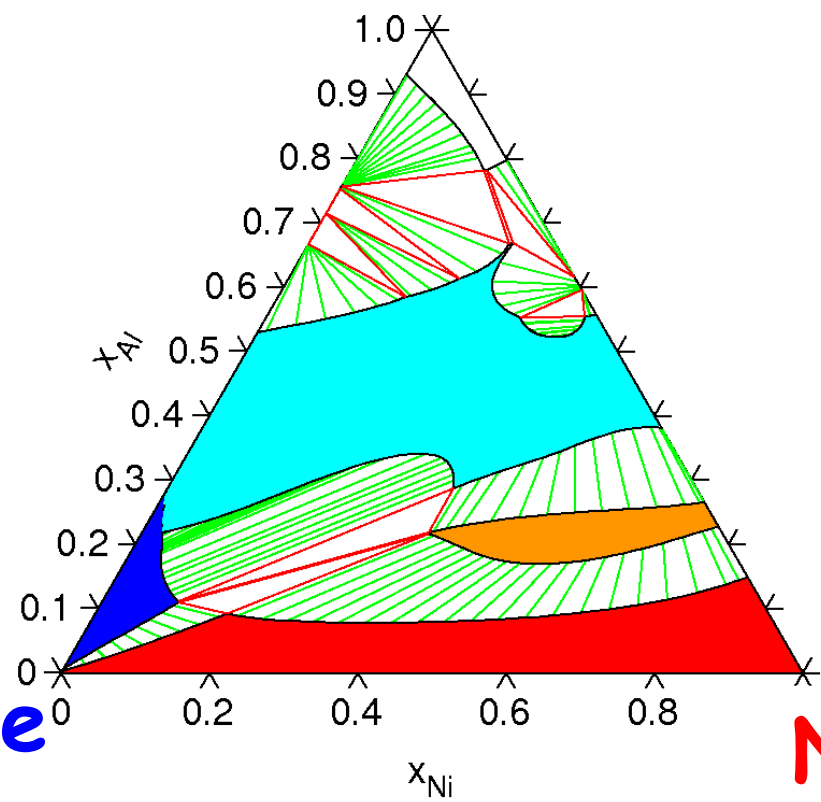
1223K



isothermal section at 950 °C

Critical assessment

Al



Thermodynamic description

4.b. Ternary fcc reciprocal parameters

In the binary systems, the reciprocal parameters have been shown to be able to simulate the effect of SRO.

In a paper dedicated to Himo Ansara dealing with fcc prototypes, it has been proposed to express these parameters in ternary systems

$$L_{A,B:A,C:***} = \frac{1}{2} u_{AB} + \frac{1}{2} u_{AC} - \frac{1}{2} u_{BC}$$

used in the following

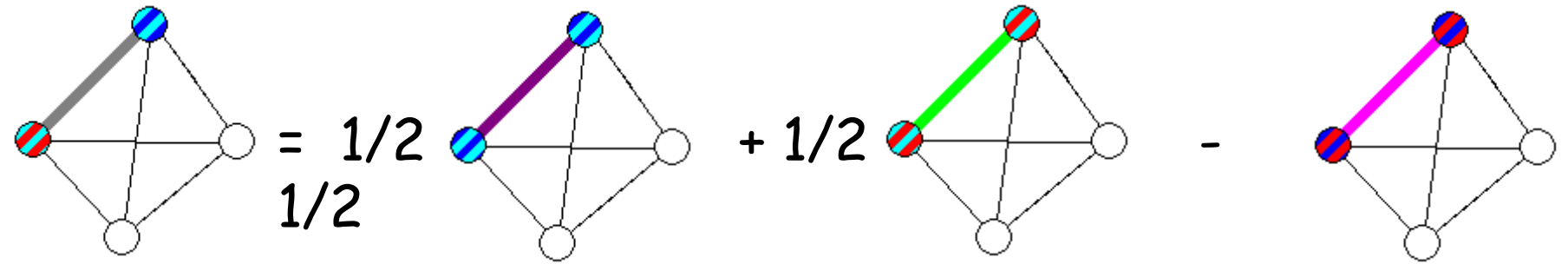
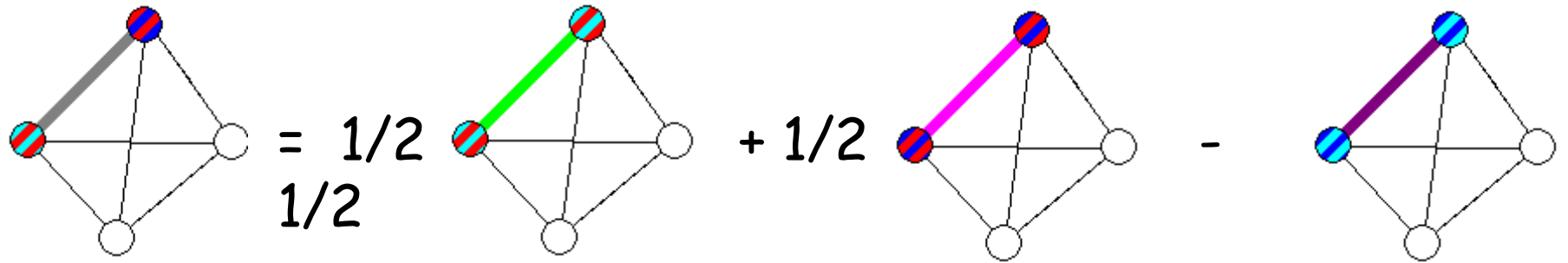
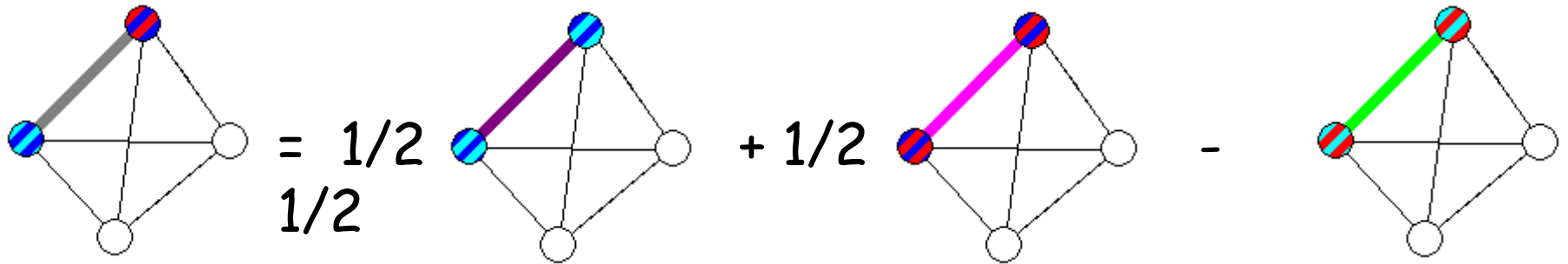
4.b. Ternary fcc reciprocal parameters

$$L_{A,B:A,C:*:*} = \frac{1}{2} u_{AB} + \frac{1}{2} u_{AC} - \frac{1}{2} u_{BC}$$

actually applied as

$$L_{A,B:A,C:*:*} = \frac{1}{2} L_{A,B:A,B:*:*} + \frac{1}{2} L_{A,C:A,C:*:*} - \frac{1}{2} L_{B,C:B,C:*:*}$$

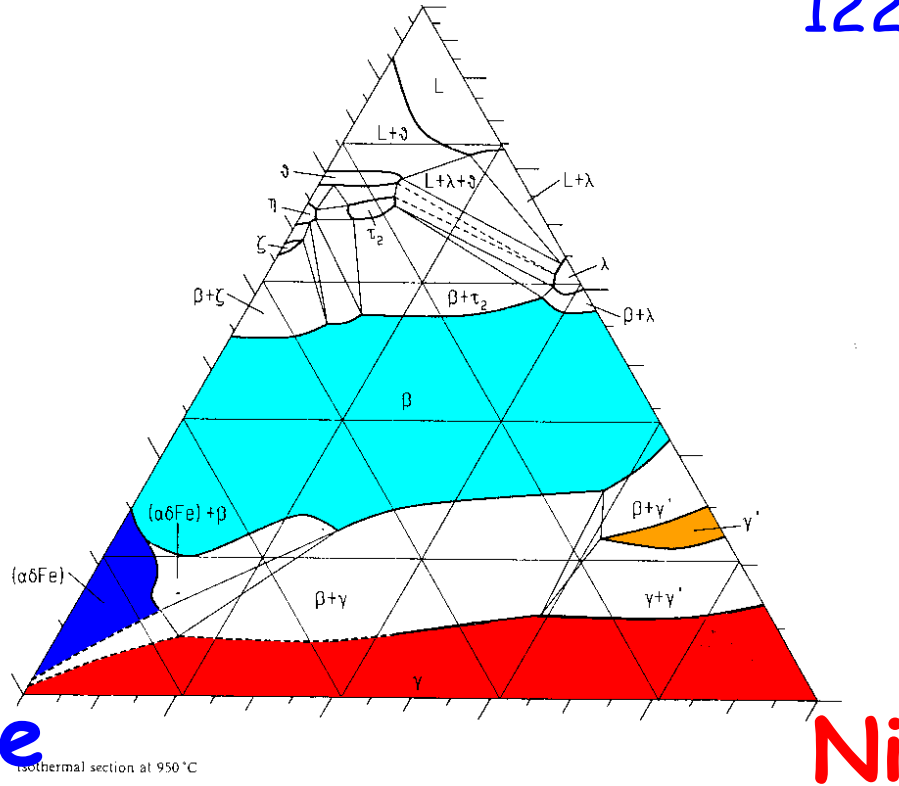
4.b. Ternary fcc reciprocal parameters



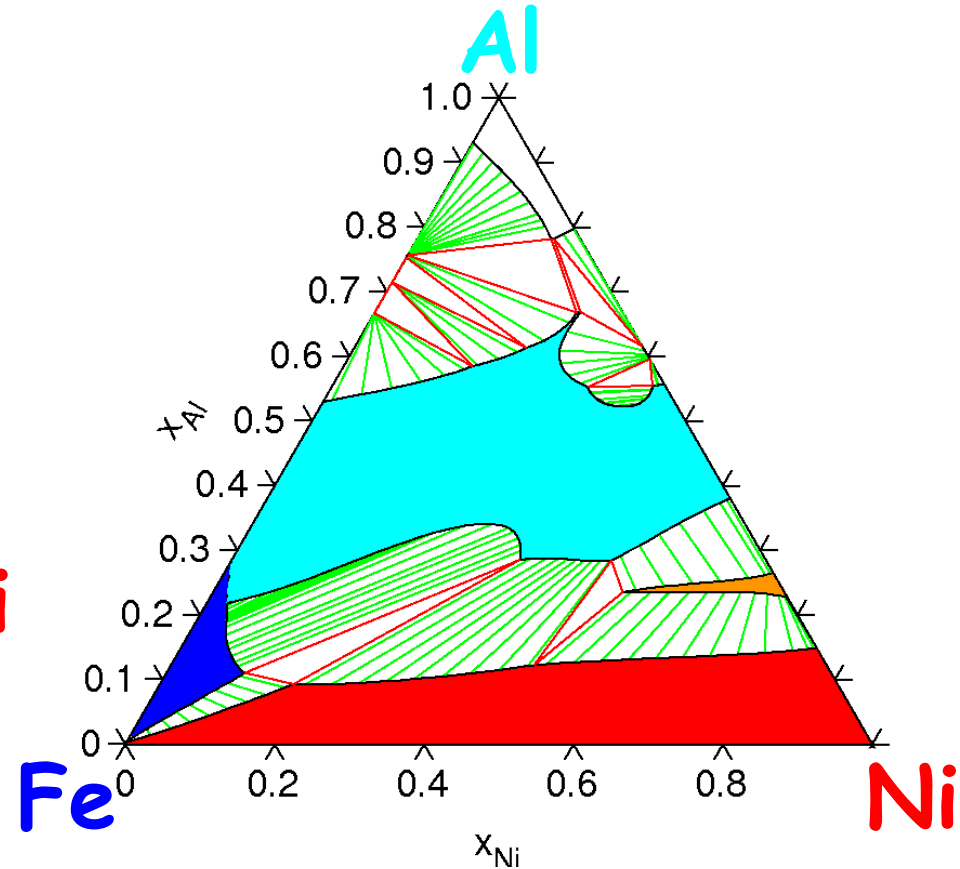
4.b. Ternary fcc reciprocal parameters

Al

1223K



Critical assessment



Thermodynamic description

5. Discussion

Very good starting values are obtained to describe the equilibria involving the A1, L12, A2 and B2 phase just extrapolating the binary descriptions

Before the optimisation procedure, it is planned to

- change the model used for the bcc ordering :
2SL \rightarrow 4SL,
- test recent ab initio results, in particular for Fe-Ni bcc and Al-Fe fcc,
- acquire more experiments, in particular liquidus/solidus in the Fe-rich corner.